

## ABSTRACT

A photosensitive resin printing plate precursor including: a photosensitive resin layer (A) containing a water-soluble or water-dispersible resin and an ultraviolet-curable monomer; and a water-insoluble heat-sensitive mask layer (C) containing an infrared-absorbing material, deposited in that order on a support is disclosed. By introducing a crosslinked structure or a hydrophobic constituent to the heat-sensitive mask layer (C) so as to be insoluble in water, a difference in polarity is produced between the layers (A) and (C) and, thus, mass transfer between the two layers can be prevented. Also, the scratch resistance of the heat-sensitive mask layer (C) can be dramatically enhanced and, thus, the printing plate precursor becomes easy to handle.

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